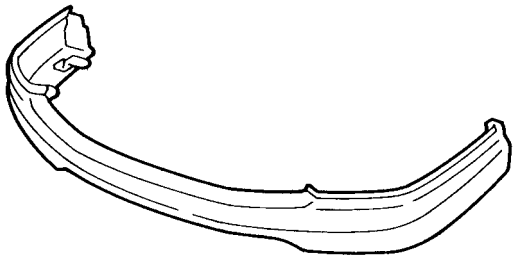
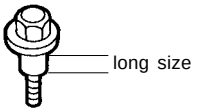
HONDA	Accessory	Application	Publications No.
INSTALLATION INSTRUCTIONS	**FRONT UNDERSPOILER**	**1999 ACCORD 2-DOOR**	**All 20040**
			Issue Date **OCT 1998**

PARTS LIST

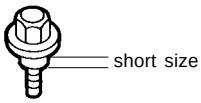
Front underspoiler



8 Long bolts



2 Short bolts

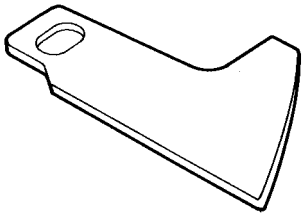


6 Large spring nuts

4 Self-tapping screws

4 Small spring nuts

Template



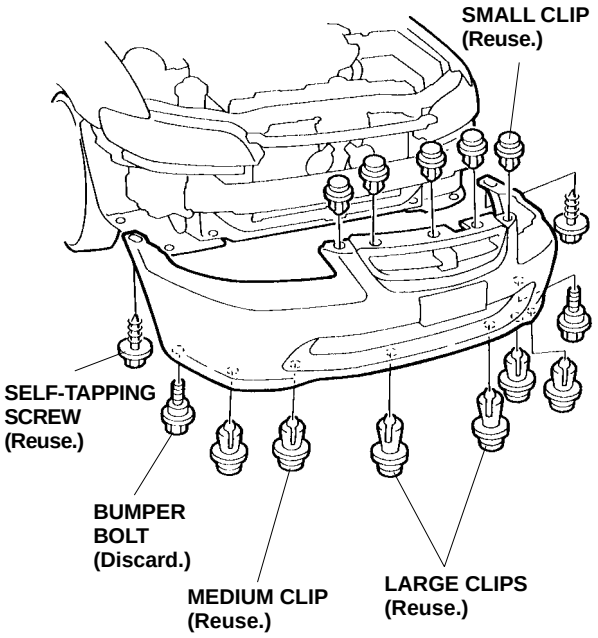
TOOLS AND SUPPLIES REQUIRED

10 mm Socket
Ratchet
Phillips screwdriver
Contact cleaner
Shop towel
Pushpin
Eye protection (face shield, safety goggles, etc.)
Drill
10 mm Drill bit
Blanket

INSTALLATION

Customer Information: The installation information in this Accessory Installation Instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your car. These procedures should not be attempted by "do-it-yourselfers."

1. Remove the front bumper (two self-tapping screws, two bumper bolts, two large clips, four medium clips, and five small clips). Note the location of the different size clips. Discard the two bumper bolts, but retain the screws and clips to be reused when the bumper is reinstalled. Rest the front bumper on a blanket or soft surface to install the front underspoiler.



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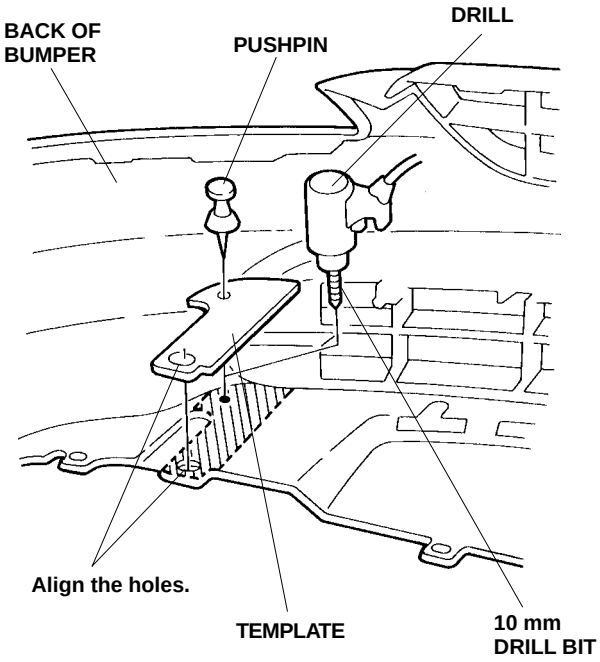
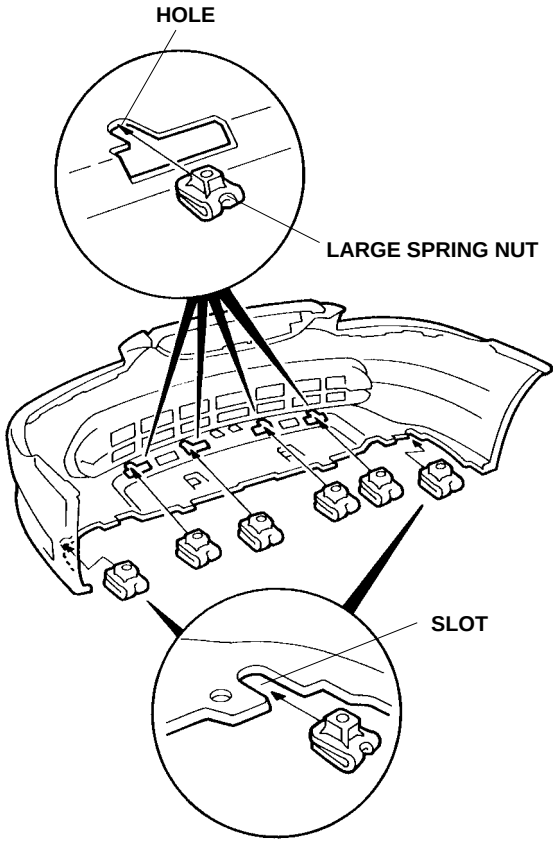
2. Attach the template to the inside left portion of the bumper in the area shown. Using the pushpin, mark the bumper through the template.



3. While wearing eye protection, drill a 10 mm hole through the mark.

4. Turn over the template, and repeat steps 2 and 3 to drill the right side of the bumper.

5. Slide the six large spring nuts through the four holes and into the two slots in the front bumper in the direction shown.



6. Using contact cleaner on a shop towel, thoroughly clean the bonding surfaces of the front bumper where the front underspoiler will attach.

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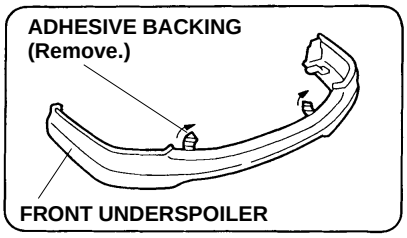
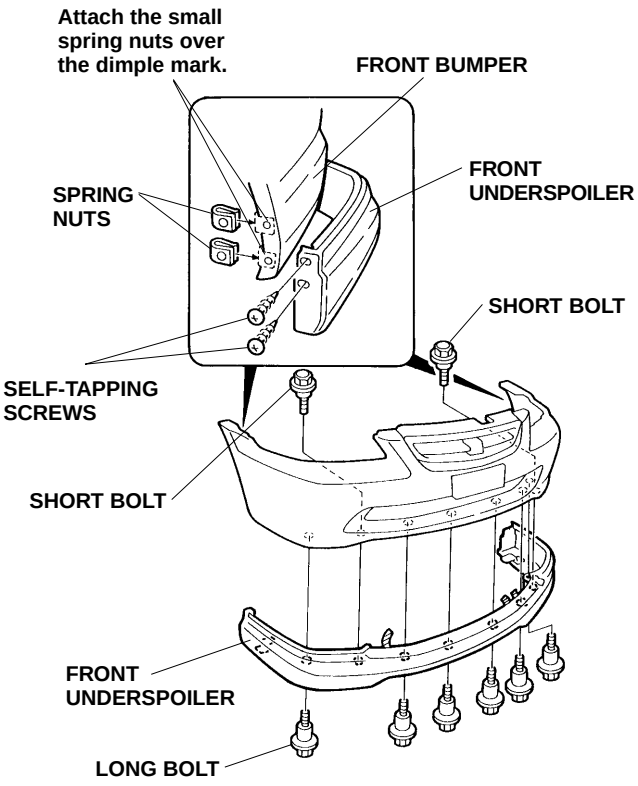
7. Install the front underspoiler on the front bumper:

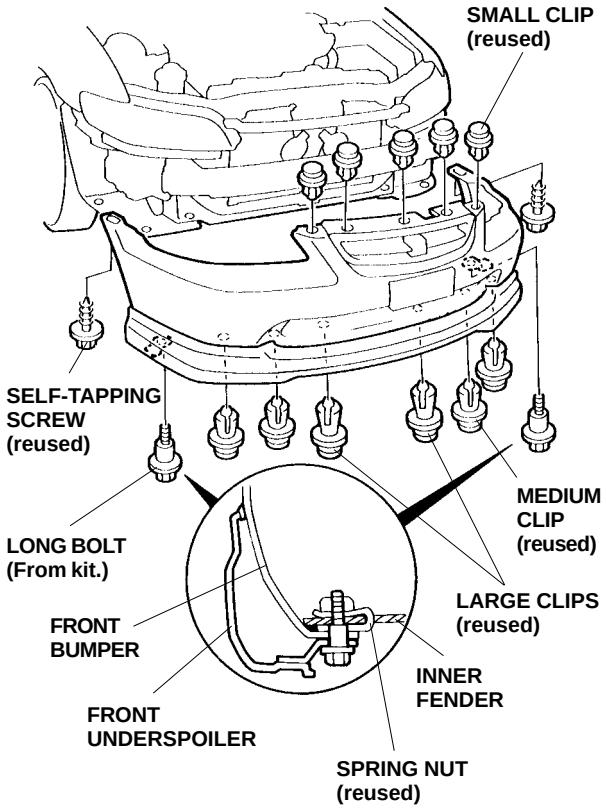
   - Peel 2 inches of adhesive backing from each piece of adhesive tape, and fold it back.





   - Install the four small spring nuts over the dimple marks in the front bumper where the ends of the front underspoiler attach.
   - Position the front underspoiler on the front bumper, and loosely install a self-tapping screw through each small spring nut.
   - Loosely install the two short bolts and the six long bolts.
   - While holding the front underspoiler against the bumper, slowly remove the adhesive backing from each piece of adhesive tape.
   - Check that there is no clearance between the front bumper and the front underspoiler, and then tighten the eight bolts and the four self-tapping screws.

8. Reinstall the front bumper in the reverse order of removal. Replace the two discarded bumper bolts by using the two remaining long bolts from the kit.



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